

Stanyl® TE250F6

PA46–GF30 FR(17)

30% Glass Reinforced, Heat Stabilized, Flame Retardant

Stanyl® TE250F6 is an electro-friendly & flame-retarded high heat polyamide that offers excellent creep resistance, strength, stiffness and fatigue resistance especially at high temperatures in combination with cycle-time advantages and excellent flow.

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	DRY / COND		
Molding shrinkage [parallel]	0.4 / *	%	Sim. to ISO 294–4
Molding shrinkage [normal]	1.1 / *	%	Sim. to ISO 294–4
MECHANICAL PROPERTIES			
	DRY / COND		
Tensile modulus	12000 / 8000	MPa	ISO 527–1/–2
Tensile modulus (120°C)	7200 / –	MPa	ISO 527–1/–2
Tensile modulus (160°C)	6500	MPa	ISO 527–1/–2
Stress at break	180 / 115	MPa	ISO 527–1/–2
Stress at break (120°C)	105 / –	MPa	ISO 527–1/–2
Stress at break (160°C)	90	MPa	ISO 527–1/–2
Strain at break	2.5 / 3.5	%	ISO 527–1/–2
Strain at break (120°C)	4.5 / –	%	ISO 527–1/–2
Strain at break (160°C)	5.5	%	ISO 527–1/–2
Flexural modulus	11000 / 7300	MPa	ISO 178
Flexural modulus (120°C)	6500	MPa	ISO 178
Flexural modulus (160°C)	5000	MPa	ISO 178
Flexural strength	260 / 190	MPa	ISO 178
Flexural strength (120°C)	170	MPa	ISO 178
Flexural strength (160°C)	140	MPa	ISO 178
Charpy impact strength (+23°C)	60 / 60	kJ/m²	ISO 179/1eU

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Charpy impact strength (−30°C)	50 / 50	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	11 / 11	kJ/m²	ISO 179/1eA
Charpy notched impact strength (−30°C)	10 / 10	kJ/m²	ISO 179/1eA
Izod notched impact strength (+23°C)	11 / 11	kJ/m²	ISO 180/1A
Izod notched impact strength (−40°C)	11 / 11	kJ/m²	ISO 180/1A

THERMAL PROPERTIES	DRY / COND		
Melting temperature (10°C/min)	295 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	290 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	290 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.25 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.55 / *	E-4/°C	ISO 11359-1/-2
Burning Behav. at 1.5 mm nom. thickn.	V-0 / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	IEC 60695-11-10
UL recognition	Yes / *	—	—
Burning Behav. at 3.0 mm nom. thickn.	V-0 / *	class	IEC 60695-11-10
Thickness tested	3 / *	mm	IEC 60695-11-10
UL recognition	Yes / *	—	—
Relative Temperature Index – electrical	140	°C	UL746B
RTI electrical (Thickness (1) tested)	0.75	mm	UL746B
Thermal Index 5000 hrs	163	°C	IEC 60216/ISO 527-1/-2

ELECTRICAL PROPERTIES	DRY / COND		
Volume resistivity	1E13 / 1E8	Ohm*m	IEC 62631-3-1
Electric strength	30 / 20	kV/mm	IEC 60243-1
Comparative tracking index	225 / —	V	IEC 60112
Relative permittivity (100Hz)	4.3 / 10	—	IEC 62631-2-1
Relative permittivity (1 MHz)	4 / 4.5	—	IEC 62631-2-1

Property Data

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Relative permittivity (1GHz)	3.6 / 3.8	–	IEC 61189–2–721
OTHER PROPERTIES	DRY / COND		
Humidity absorption	1.8 / *	%	Sim. to ISO 62
Density	1670 / –	kg/m³	ISO 1183